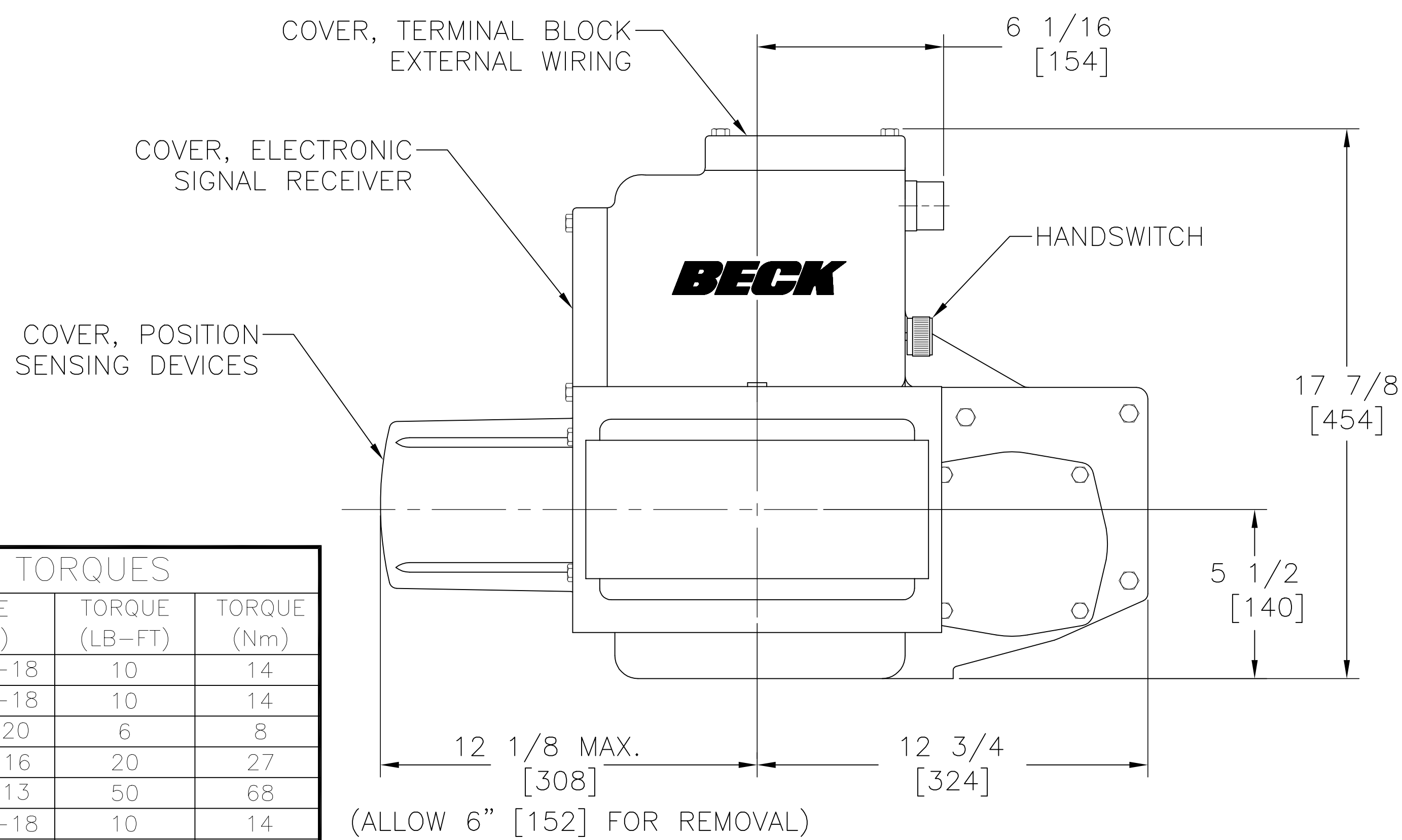
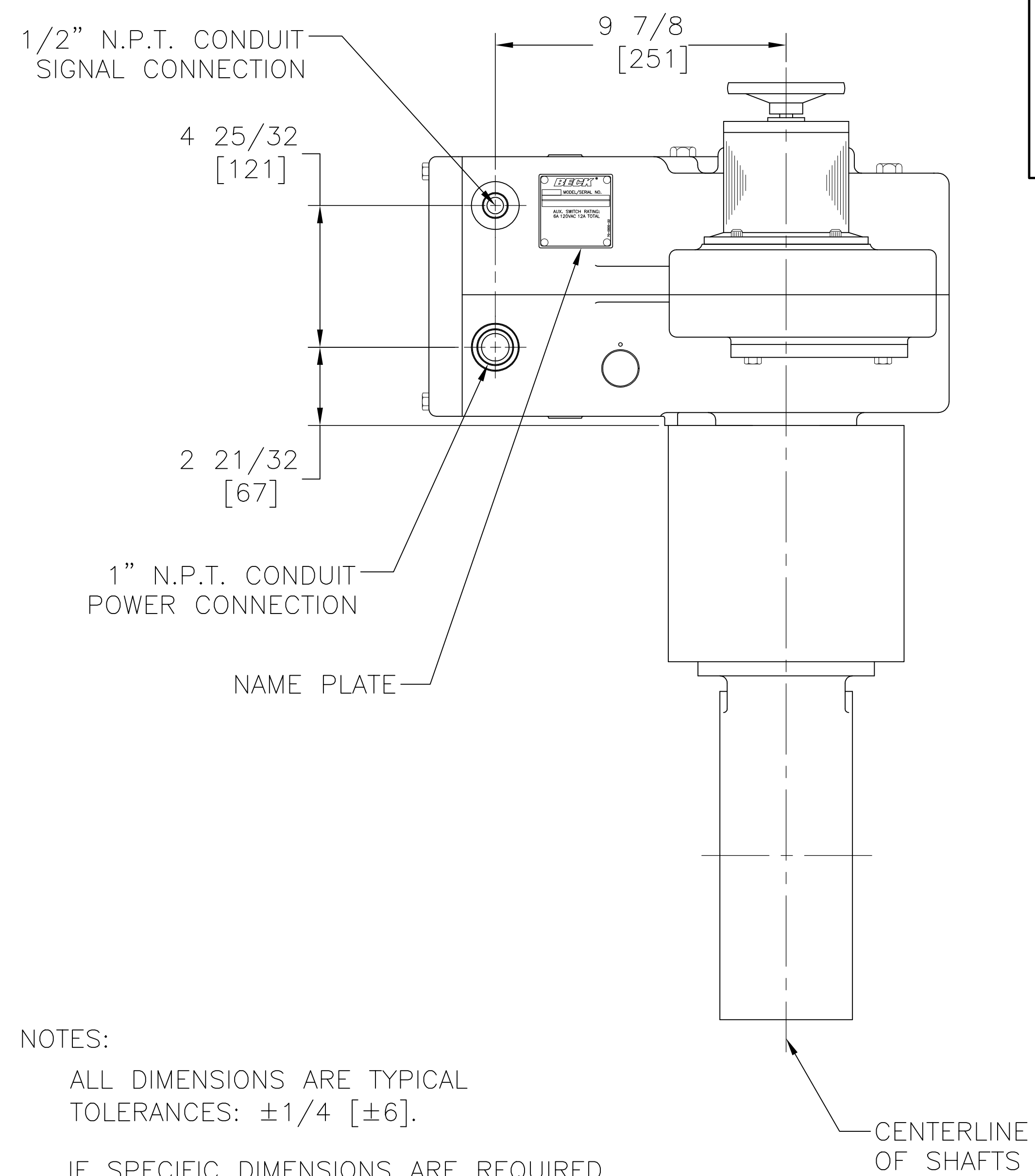
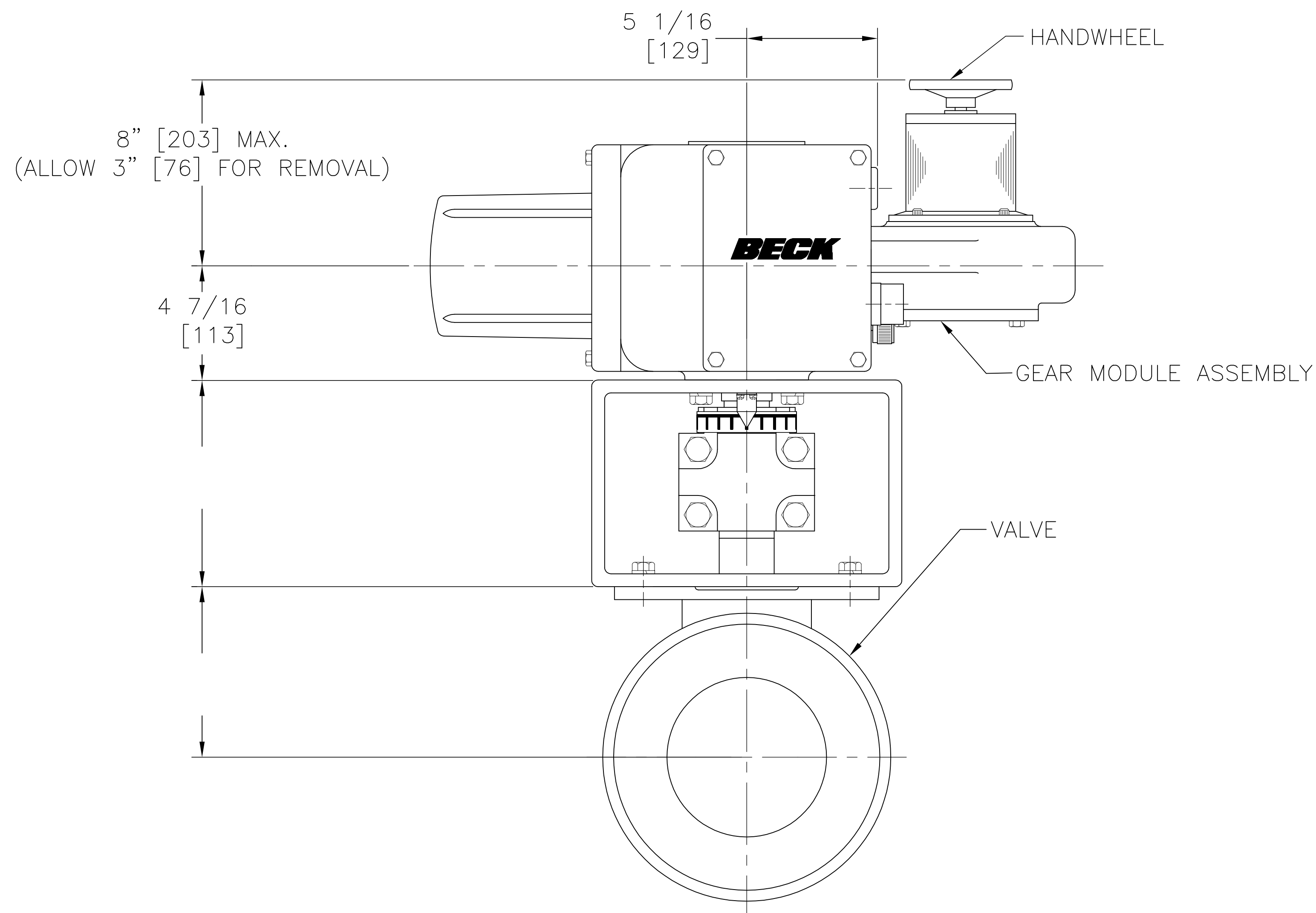


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**NOTES:**

ALL DIMENSIONS ARE TYPICAL TOLERANCES:  $\pm 1/4$  [ $\pm 6$ ].

IF SPECIFIC DIMENSIONS ARE REQUIRED, PLEASE CONTACT A FACTORY REPRESENTATIVE.

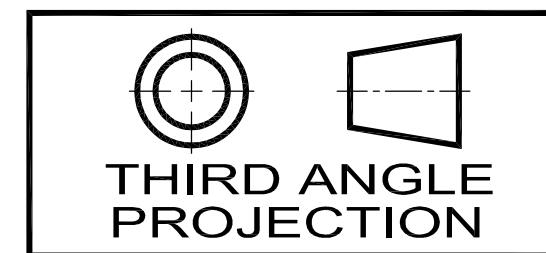
\*SCREW TORQUES FOR MOUNTING HARDWARE WILL BE SUPPLIED WITH SPECIFIC VMS.

DRIVE MAY BE ROTATED AROUND THE VALVE IN 90° INCREMENTS.

ALL DIMENSIONS ARE IN INCHES AND [MM] UNLESS OTHERWISE SPECIFIED. THREADS AND TAPPED HOLES ARE SPECIFIED AS UNIFIED THREAD SIZES ONLY. CONDUIT PIPE THREADS PER AMERICAN NATIONAL STANDARD TAPER PIPE THREADS (N.P.T.)

RECOMMENDED SCREW TORQUES			
	SIZE (IN.)	TORQUE (LB-FT)	TORQUE (Nm)
COVER SCREWS	5/16-18	10	14
GEAR MODULE SCREWS	5/16-18	10	14
MOTOR SCREWS	1/4-20	6	8
BODY SCREWS	3/8-16	20	27
BODY SCREWS	1/2-13	50	68
CONTROL END COVER SCREWS	5/16-18	10	14
COUPLING SCREWS	5/8-18	170*	230*
MOUNTING BRACKET SCREWS	1/2-13	50	68

18-0360-02



**HAROLD BECK & SONS INC**  
NEWTOWN INDUSTRIAL COMMONS NEWTOWN, PENNSYLVANIA 18940 USA

TITLE: **OUTLINE DIMENSIONS FOR UNITIZED ASSEMBLIES OF A BECK 11-360 DRIVE AND A TYPICAL VALVE**

DRAWN: DWK 11-8-07	SCALE: NONE	DRAWING NO: 18-0360-02	REV: H
CHECKED: DMS 11-9-07			
APPROVED: JHM 11-12-07		SHEET NO. 1 OF 1	

SIZE: D