



RECOMMENDED SCREW TORQUES

GEAR REDUCTION UNIT	THREAD SIZE	TORQUE LB-FT.	TORQUE Nm
CRANK ARM CLAMP SCREWS (4)	3/4-16	420	569
ROD END NUT	3/4-16	200	271
CRANK PIN SCREWS (3) (14-8022-42 CRANKARM)	3/4-16	420	569
CRANK PIN SCREWS (3) (14-8022-44 CRANKARM)	3/4-16	300	407
11-400			
	THREAD SIZE	TORQUE LB-FT.	TORQUE Nm
COVER SCREWS	5/16-18	10	14
MOTOR SCREWS	3/8-16	16	22
GEAR MODULE SCREWS	5/16-18	10	14
ADAPTOR PLATE TO GEAR REDUCTION UNIT SCREWS (4)	1/2-13	45	61

SIZE:
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UNLESS OTHERWISE SPECIFIED		HAROLD BECK & SONS INC	
<small>ALL DIMENSIONS ARE IN INCHES DIMENSIONS AND TOLERANCES PER ANSI Y14.5M DIMENSIONAL TOLERANCES: FRACTIONAL: ±1/64 DECIMAL: .XX = ± .010 .XXX = ± .005 .XXXX = ± .0005 ANGLES: ° = ± 1° CHAMFERS: ° = ± 5° RADIUS: .040 MAX. RADIUS WHERE A DIAMETER IS BORED OR TURNED TO A SHOULDER GEARING: AGMA QUALITY LEVEL 8 THREADS: SCREW: CLASS 2A - EXTERNAL CLASS 2B - INTERNAL PIPE: AMERICAN NATIONAL STANDARD MACHINED SURFACE FINISH: 250 RMS MACHINED DIAMETERS ON THE SAME CENTERLINE TO BE CONCENTRIC WITHIN .005 T.I.R. REMOVE ALL BURRS AND SHARP EDGES, MAXIMUM .020 RADIUS OR CHAMFER</small>		<small>NEWTOWN INDUSTRIAL COMMONS NEWTOWN, PENNSYLVANIA 18940 USA</small> TITLE: OUTLINE DIMENSIONS BECK 11-430 DRIVE ORIENTATION OPTION "A"	
<small>DRAWN: DWK 10-30-07 CHECKED: DMS 11-6-07 APPROVED: JHM 11-7-07</small>	<small>SCALE: NONE</small>	<small>DRAWING NO:</small> 18-0430-01o	<small>REV:</small> H
		<small>SHEET NO.</small> 2 OF 2	

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