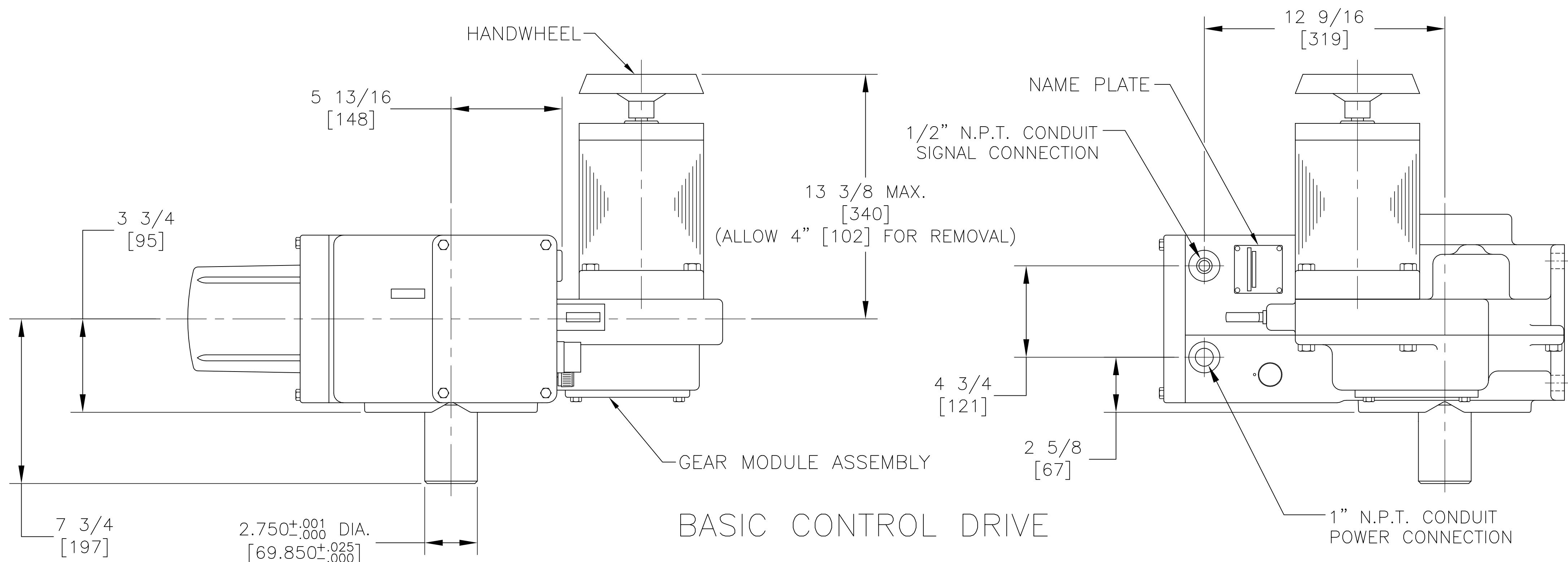
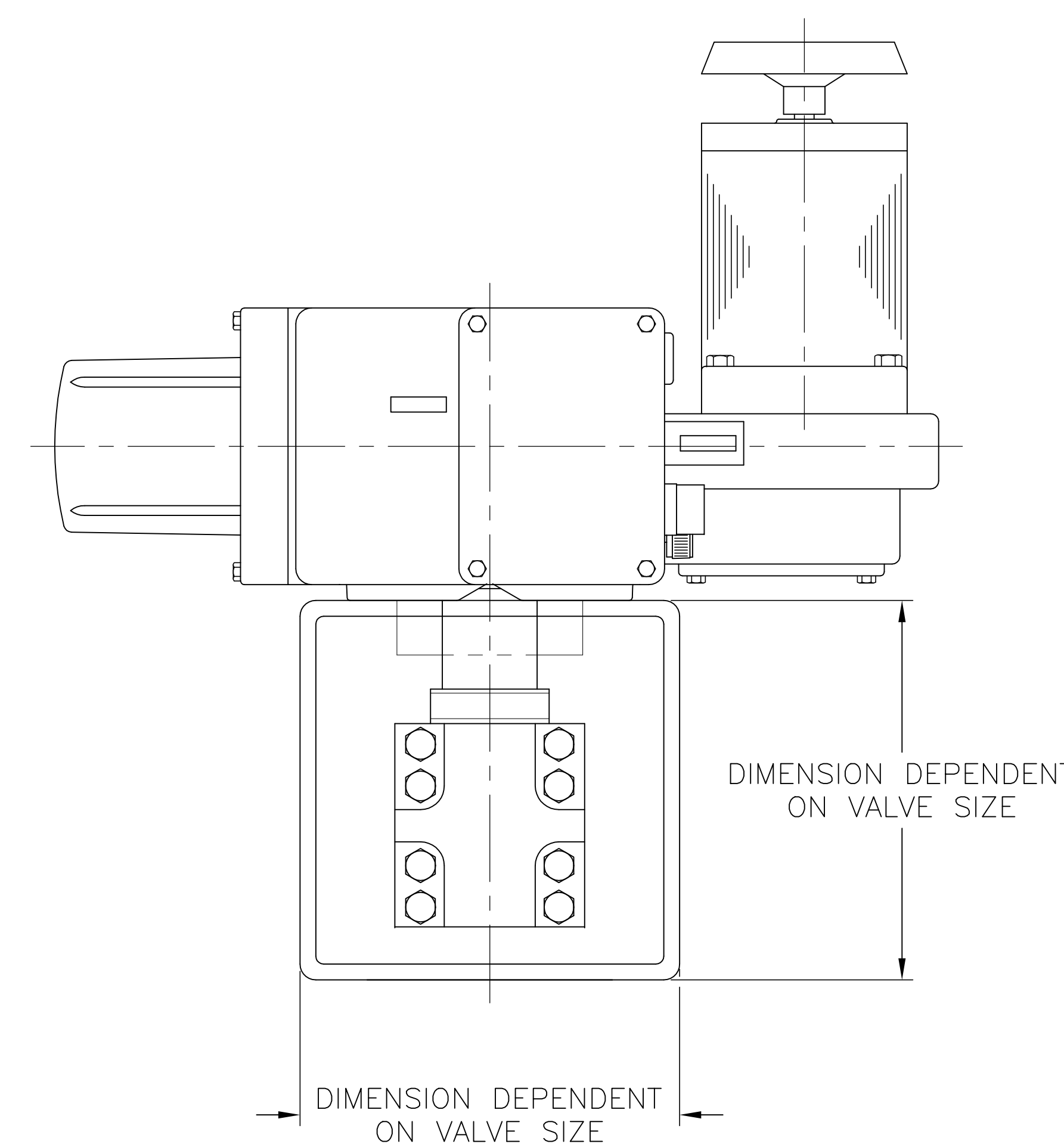


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BASIC CONTROL DRIVE WITH MOUNTING HARDWARE



BECK DRIVE MODEL NO.	TORQUE RANGE	APPROX. WEIGHT
11-460	350 TO 1800 LB.-FT. 475 TO 2440 Nm	216 LBS. 98 KGS.

TOLERANCES:
OUTLINE DIMENSIONS ±1/4 [±6]
MOUNTING DIMENSIONS ±1/16 [±2]

ALL DIMENSIONS ARE IN INCHES AND [MM] UNLESS OTHERWISE SPECIFIED.
THREADS AND TAPPED HOLES ARE SPECIFIED AS UNIFIED THREAD SIZES ONLY.
CONDUIT PIPE THREADS PER AMERICAN NATIONAL STANDARD TAPER PIPE THREADS (N.P.T.)

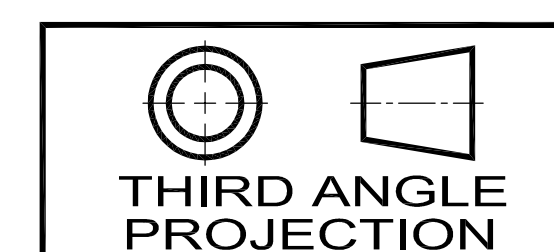
MOUNTING HOLES
5/8-11 UNC-2B X 1 5/8 [41] DEEP
(4) HOLES EQUALLY SPACED
ON A 9.750 [248] DIA. B.C.

RECOMMENDED SCREW TORQUES

	SIZE (IN.)	TORQUE (LB-FT)	TORQUE (Nm)
COVER SCREWS	5/16-18	10	14
GEAR MODULE SCREWS	5/16-18	10	14
MOTOR SCREWS	3/8-16	16	22
BODY SCREWS	3/8-16	20	27
BODY SCREWS	1/2-13	50	68
CONTROL END COVER SCREWS	5/16-18	10	14
COUPLING SCREWS	5/8-18	170*	230*
MOUNTING BRACKET SCREWS	5/8-11	100	136

*MAY VARY PER APPLICATION. REFER TO VALVE MOUNTING SPECIFICATION SHEET SHIPPED WITH YOUR DRIVE.

18-0460-01o



HAROLD BECK & SONS INC
NEWTOWN INDUSTRIAL COMMONS NEWTOWN, PENNSYLVANIA 18940 USA

TITLE: **OUTLINE DIMENSIONS BECK 11-460 DRIVE**

DRAWN: DWK 11-6-07	SCALE: NONE	DRAWING NO: 18-0460-01o	REV: B
CHECKED: GMD 11-9-07		SHEET NO. 1 OF 1	
APPROVED: JHM 11-12-07			

SIZE: **D**